Qualified Product List CONCRETE SEALERS

May 19, 2023

This list supersedes the January 7, 2022 list.

Standard Specifications for Road and Bridge Construction, Section 1026 (Adopted January 1, 2022)

Note: Prior to application of the included materials, the technical representative should be contacted for specific application instructions. These products are not approved for use as curing compounds. For information on curing compounds, contact the Concrete Lab Supervisor at 217-782-0117.

Application rates above 9.80 m²/L (400 ft²/gal) will not be tested or allowed. Pavement markings shall be masked as required by contract documents.

CAUTION!! Please read manufacturer's Safety Data Sheet (SDS) prior to using this type of material. !!CAUTION

For information regarding new product submittal, click the "New Submittal" bookmark to the left.

WATER BASED CONCRETE SEALERS Material Code 42725

SOURCE	PRODUCT	SURFACE CONDITION AT APPLICATION	* MAXIMUM APPLICATION RATE, m²/L (ft²/gal.)	APPLICATION TEMPERATURE RANGE (°F)	CONCRETE AGE BEFORE SEALER APPLICATION	
Advanced Chemical Technologies	Sil-Act Multigard (P)(1) ▼	dry, clean, and no membrane curing compound	1 Application: 2.45 (100)	40-110	4 days minimum	
▼ Product Specific Note: Quart container application is prohibited; backpack container application is required. Mixing ratio requirement for backpack container application is 6:1 (water: concentrate).						
ChemTec International	ChemTec One (P)(4)	dry, clean, and no membrane curing compound	2 Applications: 2.45 (100) each	38-95	15 days minimum	

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WATER BASED CONCRETE SEALERS, continued

Material Code 42725

SOURCE	PRODUCT	SURFACE CONDITION AT APPLICATION	* MAXIMUM APPLICATION RATE, m²/L (ft²/gal.)	APPLICATION TEMPERATURE RANGE (°F)	CONCRETE AGE BEFORE SEALER APPLICATION
ChemMasters	Powerseal 40 (P)(1)	Cleaned free of dust, dirt, surface materials, previous coatings and contaminants	1 4 30 7 3801	40-85	14 days
Evonik Corporation	Protectosil AQUA-TRETE 40 (P)(1)	Clean of dirt, dust, efflorescence, mold, salt, grease, oil, asphalt, laitance, curing compounds, paint, and coatings	1 Application: 4.90 (200)	40-110	28 days

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WATER BASED CONCRETE SEALERS, Continued Material Code 42725

SOURCE	PRODUCT	SURFACE CONDITION AT APPLICATION	* MAXIMUM APPLICATION RATE, m² / L (ft² / gal.)	APPLICATION TEMPERATURE RANGE (°F)	CONCRETE AGE BEFORE SEALER APPLICATION
MAPEI	Planiseal WR 40 (P)(1)	Structurally sound, free of dust, efflorescence, oil, dirt, curing compound, form release, other contaminants	1 Application: 4.90 (200)	Above 40	28 days minimum
SpecChem, LLC	SpecShield WB (P)(1/2)	free of curing compound, dust, debris, oil, any other contaminant	1 Application: 3.68 (150)	40-100	28 days minimum
TK Products	TK-290 WB (P)(2)	dry, clean, structurally sound, and free of grease, oil, and other contaminants		40 and above	28 days

^{*}Required for compliance with the Standard Specifications for Road and Bridge Construction, Section 1026 (Adopted 04/01/2016)

FOOTNOTES: (P) = Penetrating (F) = Film Forming

(1) = Silane (2) = Siloxane (3)** = Epoxy (4) = Silica (5) = Oxoaluminum Stearate (6) = Isopropanol (7) = Sodium Silicate

^{**}Apply to non-traffic surfaces only.

Qualified Product List CONCRETE SEALERS

May 19, 2023

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Standard Specifications for Road and Bridge Construction, Section 1026 (Adopted January 1, 2022)

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These products are not approved for use as curing compounds. For information on curing compounds, contact the Concrete Lab Supervisor at 217-782-0117.

Application rates above 9.80 m²/L (400 ft²/gal) will not be tested or allowed. Pavement markings shall be masked as required by contract documents.

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SOLVENT BASED CONCRETE SEALERS

Material Code 42725

SOURCE	PRODUCT	SURFACE CONDITION AT APPLICATION	* MAXIMUM APPLICATION RATE, m² / L (ft² / gal.)	APPLICATION TEMPERATURE RANGE (°F)	CONCRETE AGE BEFORE SEALER APPLICATION
Advanced Chemical Technologies	Sil-Act ATS-100LV (P)(1)	dry, clean, and no membrane curing compound	1 Application: 9.80 (400)	40-110	28 days minimum
Advanced Chemical Technologies	Sil-Act ATS-100 (P)(1)	dry, clean, and free of dirt, dust, oil, grease, curing compounds, coatings, and contaminants	1 Application:	40-110	28 days minimum
Advanced Chemical Technologies	Sil-Act ATS-190LV (P)(1)	Remove dirt, dust, oil, grease, curing compounds coatings and other surface contaminants.		40-110	14 days minimum
Advanced Chemical Technologies	Sil-Act ATS-190FD (P)(1)	Clean, dry, free of dirt, oil, grease, curing compounds coatings, and contaminants.		20-110	28 days

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Standard Specifications for Road and Bridge Construction, Section 1026 (Adopted January 1, 2022)

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These products are not approved for use as curing compounds. For information on curing compounds, contact the Concrete Lab Supervisor at 217-782-0117.

Application rates above 9.80 m²/L (400 ft²/gal) will not be tested or allowed. Pavement markings shall be masked as required by contract documents.

CAUTION!! Please read manufacturer's Safety Data Sheet (SDS) prior to using this type of material. !!CAUTION

SOLVENT BASED CONCRETE SEALERS, Continued Material Code 42725

SOURCE	PRODUCT	SURFACE CONDITION AT APPLICATION	* MAXIMUM APPLICATION RATE, m²/L (ft²/gal.)	APPLICATION TEMPERATURE RANGE (°F)	CONCRETE AGE BEFORE SEALER APPLICATION
ChemMasters	Aquanil Plus 40-A (P)(1)	Clean and free from dirt, dust, laitance, oil, grease, paints, curing or sealing compounds, tilt up bond breakers or other contaminants	1 Application: 3.68 (150)	Surface and ambient temperature minimum 40-100 maximum	14 days
ChemMasters	Aquanil Plus 100 (P)(1)	Clean, free from dirt, dust, laitance, oil, grease, paints, curing or sealing compounds, tilt up bond breakers or other contaminants		Surface and ambient temperature must be minimum of 40-100 maximum	28 days minimum
ChemMasters	Certi-Vex Penseal 244 40% AIM (P)(1)	free of dust, dirt, surface materials, previous coatings & contaminants	1 Application: 7.35 (300)	32-90	14 days
ChemMasters	Certi-Vex Penseal 244 100% (P)(1)	free of dust, dirt, surface materials, previous coatings & contaminants	1 Application: 9.80 (400)	32-90	14 days

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These products are not approved for use as curing compounds. For information on curing compounds, contact the Concrete Lab Supervisor at 217-782-0117.

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SOLVENT BASED CONCRETE SEALERS, Continued Material Code 42725

SOURCE	PRODUCT	SURFACE CONDITION AT APPLICATION	* MAXIMUM APPLICATION RATE, m² / L (ft² / gal.)	APPLICATION TEMPERATURE RANGE (°F)	CONCRETE AGE BEFORE SEALER APPLICATION
Evonik	Protectosil 800 (P) (1)	Air-dry and clean (high pressure water cleaning or steam cleaning is recommended)	1Application: 9.80 (400)	Outside and substrate 41-104	28 days
MAPEI	Planiseal WR 100 (P)(1)	dry, free of dust, efflorescence, oil, dirt, curing compounds, form release or other contaminants	1 Application: 4.90 (200)	Material and surface: 40-95	28 days minimum
W.R. Meadows	Pentreat 244-100 (P)(1)	clean, free from dirt, efflorescence, ad stains	1 Application: 9.80 (400)	Surface temperature 5.5° above dew point	28 days
Specco Industries, Inc.	Water Stopper S-20 Siloxane (P)(2)	dry, clean, and free of all contaminates	1 Application: 5.50 (225)	32 and above	28 days
TK Products	TK-290 BDS OTC (P)(2)	clean, dry, and structurally sound	1 Application: 4.90 (200)	40 or above	28 days
TK Products	TK-590-100 (P)(1)	Structurally sound and free of dirt, grease, oil form oils, and other contaminants		Air and surface temperature above 35	14-28 days

Qualified Product List CONCRETE SEALERS

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These products are not approved for use as curing compounds. For information on curing compounds, contact the Concrete Lab Supervisor at 217-782-0117.

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SOLVENT BASED CONCRETE SEALERS, Continued Material Code 42725

SOURCE	PRODUCT	SURFACE CONDITION AT APPLICATION	* MAXIMUM APPLICATION RATE, m²/L (ft²/gal.)	APPLICATION TEMPERATURE RANGE (°F)	CONCRETE AGE BEFORE SEALER APPLICATION
TK Products	Tri-Silane TK-590-90 (P) (1)	Structurally sound and free of all grease, oil, form oils, or other contaminants.		Air and surface temperature above 35	14-28 days
TK Products	TK-590 M (P)(1)	Clean, structurally sound, remove all grease and oils and contaminants		20-100	28 days
TK Products	TK-590 M-90 (P)(1)	Clean, structurally sound, remove all grease and oils and contaminants		35 and above	28 days

^{*}Required for compliance with the Standard Specifications for Road and Bridge Construction, Section 1026 (Adopted 04/01/2016)

FOOTNOTES: (P) = Penetrating (F) = Film Forming

(1) = Silane (2) = Siloxane (3)** = Epoxy (4) = Silica (5) = Oxoaluminum Stearate (6) = Isorpropanol (7) = Sodium Silicate

^{**}Apply to non-traffic surfaces only.

Qualified Product List CONCRETE SEALERS

May 19, 2023

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Application rates above 9.80 m²/L (400 ft²/gal) will not be tested or allowed. Pavement markings shall be masked as required by contract documents.

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PLURAL COMPONENT CONCRETE SEALERS Material Code 42726

* MAXIMUM **SURFACE APPLICATION CONCRETE AGE CONDITION AT BEFORE SEALER** APPLICATION RATE. **TEMPERATURE** SOURCE **PRODUCT** m²/L (ft²/gal.) APPLICATION RANGE (°F) APPLICATION dry, clean, and no Advanced Chemical 1 Application: 21-28 days membrane curing Sil-Act EP-700D (F)(3)** 40 and above **Technologies** 1.96 (80) minimum compound TK-2110 Bridge Deck & free from any foreign 1 Application: 28 days minimum **TK Products** above 50 Crack Sealer (F)(3)** material 4.90 (200)

FOOTNOTES: (P) = Penetrating (F) = Film Forming

(1) = Silane (2) = Siloxane (3)** = Epoxy (4) = Silica (5) = Oxoaluminum Stearate (6) = Isopropanol

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CONCRETE SEALER COMPANY CONTACT INFORMATION

Advanced Chemical Technologies 9608 North Robinson Avenue Oklahoma City, Oklahoma 73114

Phone: 405-843-2585 Attention: Mr. Kevin Brown

Producer/Supplier Number: 5215-01

www.advchemtech.com

ChemMasters 300 Edwards Street Madison, Ohio 44057-3112 Phone: 800-486-7866 440-428-2105

Attention: Mr. John Kirk

Producer/Supplier Number: 5410-01

www.chemmasters.net

ChemTec, International 7771 Woodstone Drive, Suite 100

Cincinnati, Ohio 45244 Phone: 513-474-2090 513-658-2090 Attention: Mr. James Sist

Producer/Supplier Number: 5833-01

www.concretesealer.net

Evonik Corporation 2 Turner Place Piscataway, New Jersey 08854

Phone: 732-981-5463

Attention: Mr. Christopher Hitcho Producer/Supplier Number: 6900-01

www.protectosil.com

MAPEI Americas 1144 East Newport Center Drive Deerfield Beach, Florida 33442

Phone: 954-246-8520 Attn: Mr. Bruce Haller

Producer/Supplier Number 6354-01

www.mapei.com

W.R. Meadows 300 Industrial Drive PO Box 338

Hampshire, Illinois 60140 Phone: 800-825-5976 224-325-1080

Attention: Mr. Christopher Mader Producer/Supplier Number: 1266-02

www.wrmeadows.com

SpecChem, LLC

1511 Baltimore Avenue, Suite 600 Kansas City, Missouri 64108

Phone: 866-791-8700 312-579-5166 Attention: Mr. Nick Carroll

Producer/Supplier Number: 6389-01

www.specchemllc.com

List continued to next page.

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CONCRETE SEALER COMPANY CONTACT INFORMATION (continued)

Specco Industries 601 North 5th Avenue Kankakee, Illinois 60901 Phone: 800-441-6646 630-257-5060

Attention: Mr. Jeff Bencsik

Producer/Supplier Number: 3936-01

www.specco.com

TK Products 11400 West 47th Street Minnetonka, Minnesota 55343 Phone: 800-441-2129 608-573-0890

Attention: Mr. Al Wendorf

Producer/Supplier Number: 4173-01

www.tkproduct.com

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Submittal for Testing and Approval

A. Scope

The following guidelines are provided to clarify the submittal requirements and expedite the testing process for approving concrete sealer according to Section 1026 of the Standard Specifications for Road and Bridge Construction.

B. Procedure

When submitting a concrete sealer to the Department, the following shall be included:

- The specific product brand name,
- · Safety Data Sheet,
- · Technical Data Sheet,
- An IR scan marked with the date the scan was performed, manufacturer's name, and product name,
- A signed letter stating the subject material will not be changed without written notification to the Department,
- · Contact person's name, title, address, email address, and phone number, and
- Acknowledgement by Company (form <u>BMPR 101</u>). If your company does not already have a
 product included on an IDOT QPL, please submit a signed copy of the Acknowledgement by
 Company form with your product submittal.

The manufacturer shall submit one "as-sold" package or 1 liter (1 quart) sample of the subject material intended for use on Department projects.

The sample and submittal information shall be sent to:

Melinda Winkelman Illinois Department of Transportation Bureau of Materials 126 East Ash Street Springfield, IL 62704-4766

Any sample provided without the required information listed will not be tested. Any changes in the formulation outside the manufacturer's original parameters will necessitate a new sample submittal.

The manufacturer will be notified when the sample testing is complete. For questions regarding the testing and approval process, contact Melinda Winkelman at 217-782-0117.

C. Recertification

Annual recertification of all concrete sealers is required. During the last quarter of the calendar year, a recertification letter will be sent to the manufacturer. The recertification paperwork is due January of the following year. For example, the recertification letter is mailed late November 2022 and due by mid January 2023.